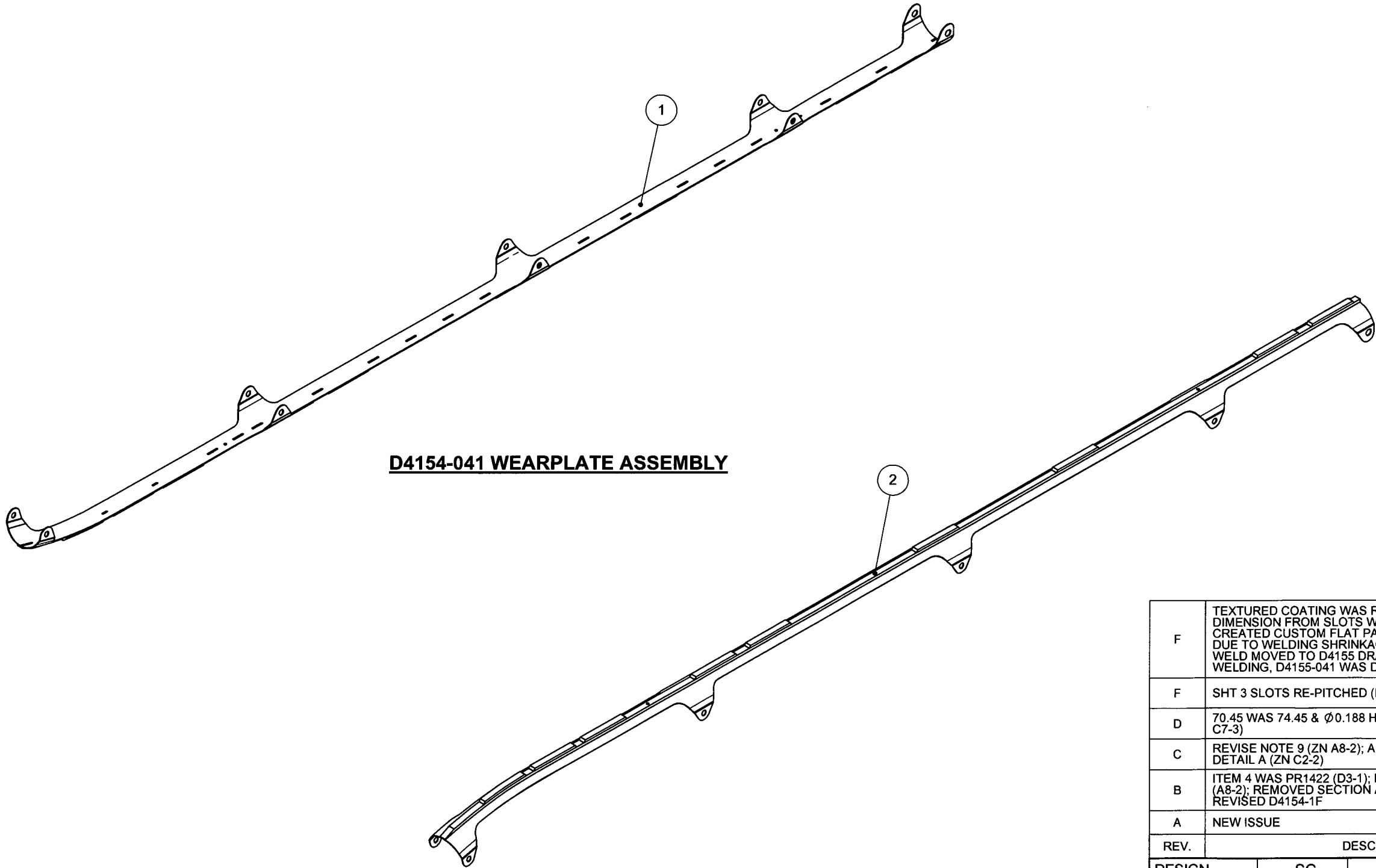


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4154-041	WEARPLATE ASSEMBLY
1	1	D4154-1	PLATE
2	1	D4155-041	WEARBAR ASSEMBLY



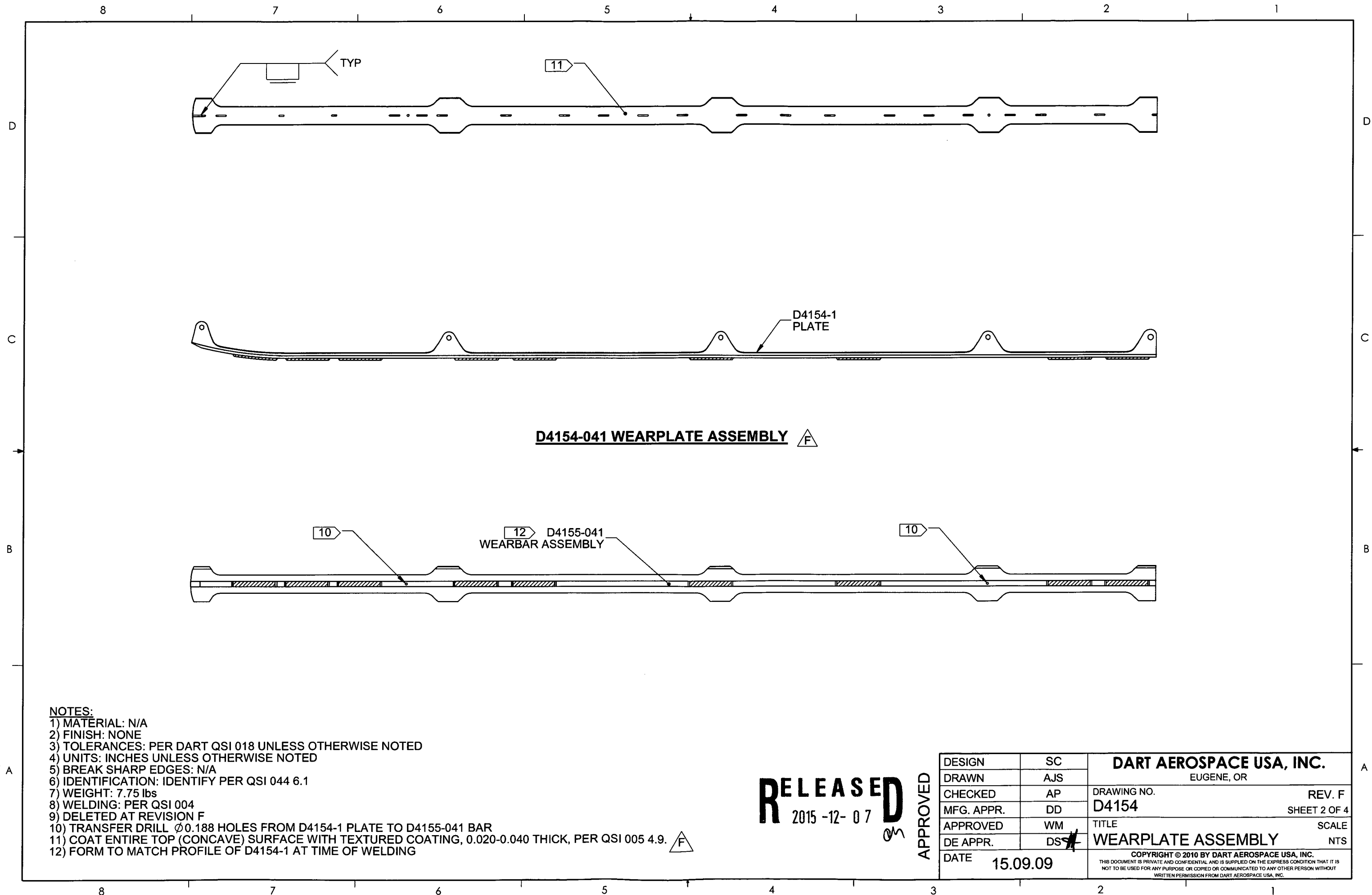
D4154-041 WEARPLATE ASSEMBLY

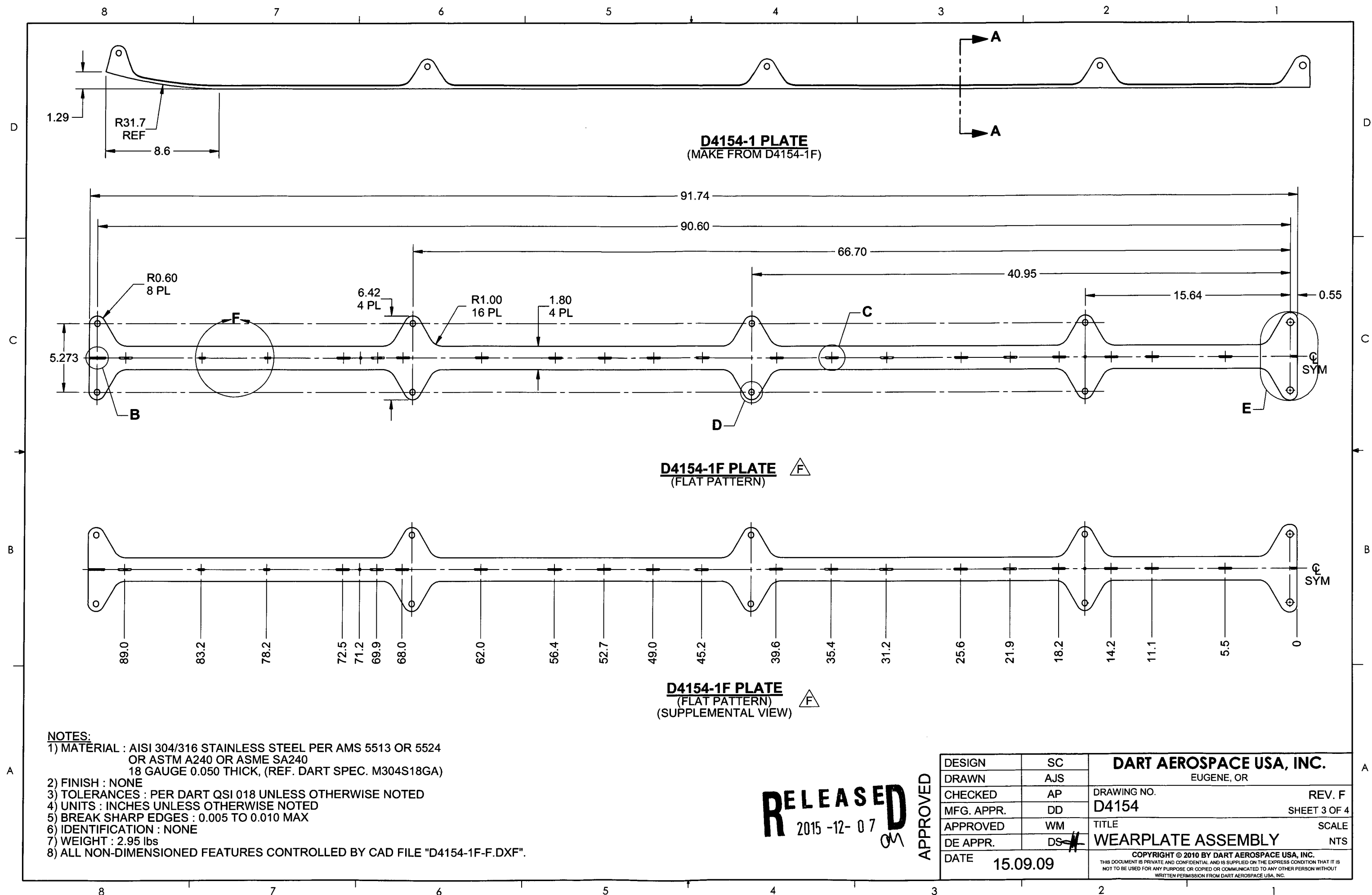
F	TEXTURED COATING WAS ROCKGUARD (SHT 2). SHT 4 DIMENSION FROM SLOTS WERE CENTER TO CENTER. CREATED CUSTOM FLAT PATTERN AFTER PROTOTYPING DUE TO WELDING SHRINKAGE SEE CIR15-41. HARDCOAT WELD MOVED TO D4155 DRAWING DUE TO CHANGE IN WELDING, D4155-041 WAS D4155-1.	AJS	15.09.09
F	SHT 3 SLOTS RE-PITCHED (PAR 12-213); 0.32 WAS 0.37	AJS	12.08.07
D	70.45 WAS 74.45 & Ø0.188 HOLES NOW 2 PL (ZN C4-3 & C7-3)	RF	12.05.03
C	REVISE NOTE 9 (ZN A8-2); ADD HARDCOAT (ZN B7-2); ADD DETAIL A (ZN C2-2)	RF	12.02.21
B	ITEM 4 WAS PR1422 (D3-1); REMOVED FINISH TO NOTE 2 (A8-2); REMOVED SECTION A-A (NO LONGER REQUIRED); REVISED D4154-1F	MB	11.04.05
A	NEW ISSUE	SC	10.07.22
REV.	DESCRIPTION	BY	DATE

DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. D4154	REV. F
MFG. APPR.	DD		SHEET 1 OF 4
APPROVED	WM	TITLE WEARPLATE ASSEMBLY	SCALE
DE APPR.	DS		NTS
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2015-12-07
ECN 15-651

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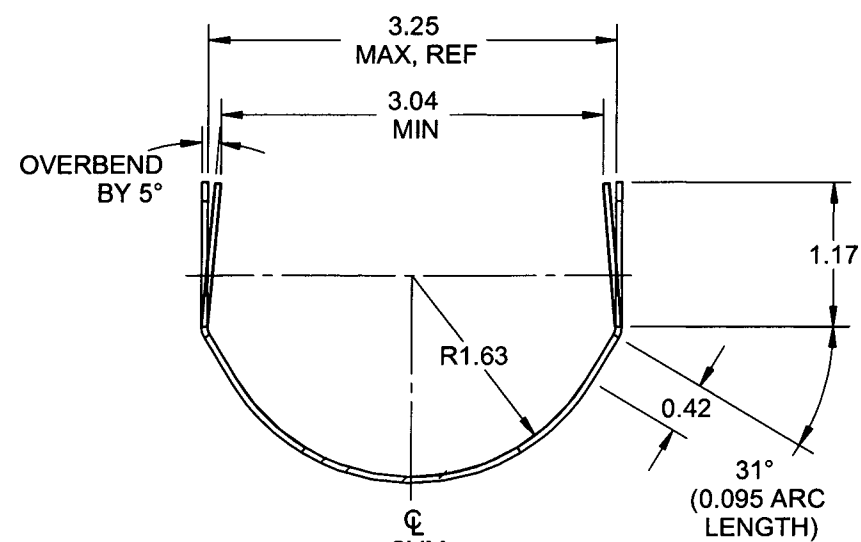
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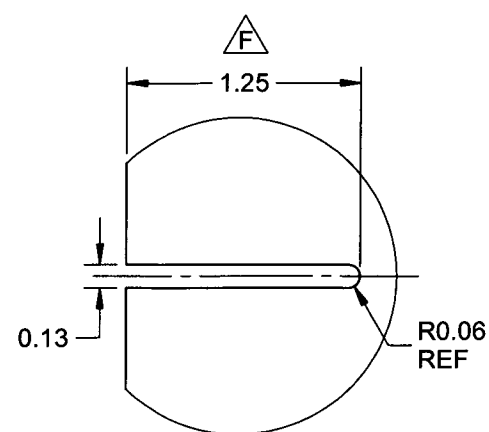
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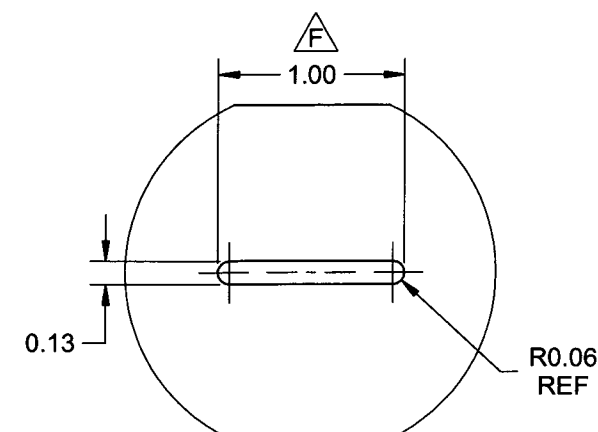
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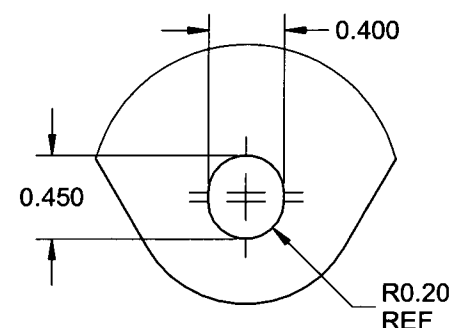
SECTION A-A
(SCALE 2.5X)



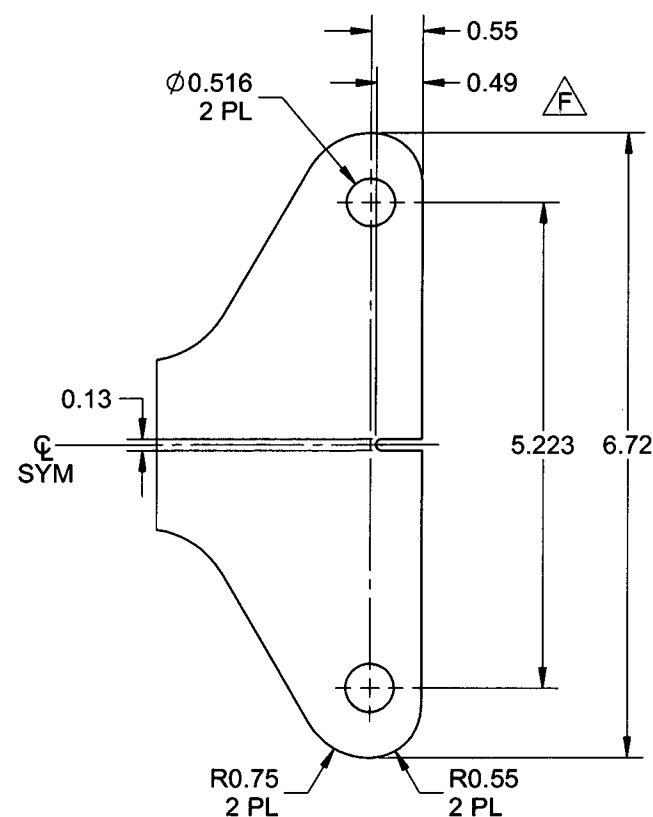
DETAIL B
SCALE 3X



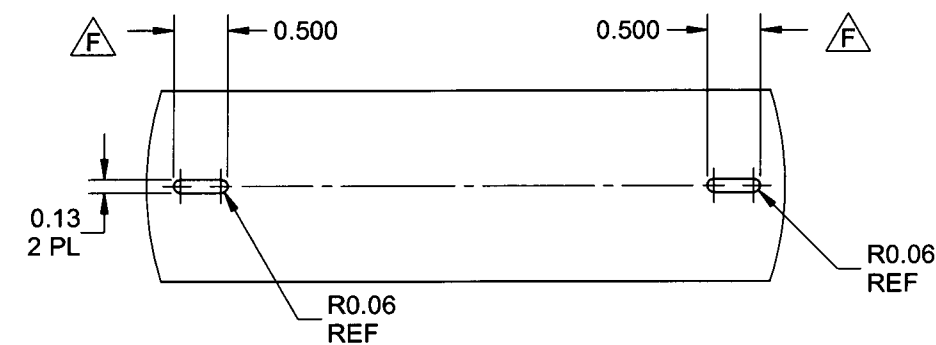
DETAIL C
SCALE 3X
8 PL



DETAIL D
SLOT DETAIL 8 PL
SCALE 3X



DETAIL E
SCALE 3X



DETAIL F
SCALE 3X

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DE APPR.	DS	WEARPLATE ASSEMBLY	NTS
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